

# Product Data Sheet

## AkzoNobel Powder Coatings

### Interpon 610 Ripple

#### Product Description

**Interpon 610 Ripple** is a series of TGIC Free Polyester based powder coatings offering good light and weather resistance from a single coat finish on a variety of substrates.

The **Interpon 610 Ripple** range offers the dramatic aesthetic of a coarse flowing texture best suited to hide irregularities in substrates and for use in high wear areas such as handrails and shelving.

**Interpon 610 Ripple** is available in a wide range of colours and finishes, including the specialty hammertone metallic finish.

#### Powder Properties\*

<b>Chemical type</b>	Polyester
<b>Particle size</b>	Suitable for electrostatic spray
<b>Specific gravity</b>	1.2 - 1.7 depending on colours
<b>Storage</b>	Dry cool conditions (below) 30°C
<b>Shelf Life</b>	18 months
<b>Sales code</b>	M-Series
<b>Stoving Schedule</b>	10 mins at 180°C or 5 mins at 200°C or 4 mins at 210°C (Object temperature)

#### Typical specifications

AS4506-2005

#### Film properties

Mechanical, chemical and durability tests carried out on chromated aluminium panels.

All tests are performed on panels coated with 80-120 microns of a gloss finish powder stoved for 10 minutes at 200°C (metal temperature).

Reduced gloss finishes may show lower values for mechanical performance.

#### Mechanical Tests\*

<b>Flexibility</b>	(Bend Test) AS1580 402.1	Pass 6mm
<b>Adhesion</b>	(2mm Crosshatch) AS1580 408.4	Classification 1 maximum
<b>Erichsen Cupping</b>	BS3900-E4	Pass > 3mm
<b>Pencil Hardness</b>	AS1580 405.1	F - minimum
<b>Reverse Impact</b>	AS3715 Section 2.5.8	Pass 2.5Nm

#### Chemical Durability Tests\*

<b>Salt Spray</b>	AS3715 Section 2.5.10	Pass 1000 hours - corrosion creep ≤ 2mm from scribe
<b>Humidity Resistance</b>	AS3715 Section 2.5.7	Pass at 1000 hrs - no blistering or loss of adhesion
<b>Distilled water immersion</b>	BS3900-F7 at 40°C	Pass - no blistering or loss of gloss after 240 hours
<b>Exterior durability</b>	Pass AS4506-2005	
<b>Colour stability</b>	Excellent for continuous exposure up to 120°C.	
<b>Solvent/Chemical</b>	Generally good resistance to acids, alkalis and oils at normal temperatures	

#### Pre-treatment

For optimum coating performance the following pre-treatment is recommended prior to the application of **Interpon 610 Ripple**. The pre-treatment should be used in accordance with the supplier's recommendations.

A. Aluminium	Multistage chrome chromate, chrome phosphate or chrome <sup>6</sup> -free
B. Galvanised Steel	Multistage zinc phosphate or chromate
C. Steel	Multistage zinc or iron phosphate

# Interpon 610 Ripple

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## Application

**Interpon 610 Ripple** powder coatings can be applied by manual or automatic electrostatic spray equipment.

Due to the peaks and troughs inherent in **Interpon 610 Ripple**, the following should be followed to achieve an optimal and uniform appearance:

- Dry film builds of minimum 80 microns required. Thick coatings will result in a broader, flatter ripple. Thin coatings will result in a tighter ripple and spots of visible substrate.
- Fast substrate heat-up rates required. Slow heat-up rates will result in a flatter ripple.
- Fluidising hopper for all ripples and especially hammertone (ripple metallic) finishes required.
- Remove all oils and contaminant from substrates before coating.

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## Additional Information

AkzoNobel Pty Limited has a policy not to use lead or other heavy metal based pigments in our range of powder coatings.

As a result of this policy, the use of bright and deep yellow, orange, and red shades is not recommended for severe outdoor exposure where long term colour fastness is required.

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## Safety Precautions

This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet, which AkzoNobel has provided to its customer. If for any reason a copy of the relevant health and safety data sheet is not immediately available the user should contact AkzoNobel to obtain a copy before using the product. Minimum safety precautions in dealing with all powder coatings are as follows. All dusts are respiratory irritants. Therefore, inhalation of the dust or of the vapors resulting from the cure should be avoided. Take steps to prevent skin contact, but should contact occur, wash skin with soap and water. In case of eye contact flush immediately with clean water and seek medical advice. Dust clouds of any finely divided organic material can be ignited with an electric spark or open flame. Dust and powder should not be allowed to build up on surfaces or ledges. Dust collection equipment should be used which has provision for adequate explosion release. All equipment should be electrically earthed to prevent build up of static. Users are recommended to follow the guidelines laid down in AS3754:1990, "Safe Application of Powder Coatings by Electrostatic Spraying".

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## Disclaimer

**IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product.**

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\* Typical minimum specifications. Performance may vary slightly between individual products. Brand names mentioned in this data sheet are trademarks of or are licensed to AkzoNobel

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